

WHAT IS CLAIMED IS:

- 1 1. An automatic method of linearizing a color printing
2 system, using measurements made with an optical sensor
3 that is onboard the system, for forming images on plural
4 printing media; said method comprising the steps of:
5 referring to a single calibration, used in common for
6 substantially all the plural media, of the sensor; said
7 single calibration being with respect to exclusively a
8 single one of the plural media;
9 using the sensor, as calibrated by the single common
10 calibration, to colorimetrically linearize the system for
11 printing with each of plural colorants on any one medium,
12 of the plural media; and
13 thereafter maintaining the system as thus linearized
14 for printing on said one medium.
- 1 2. The method of claim 1, further comprising the step
2 of:
3 repeating the using and maintaining steps for at
4 least one other medium, of the plural media.
- 1 3. The method of claim 1, further comprising the step
2 of:
3 repeating the using and maintaining steps for at
4 least five others of the plural media.

- 1 4. The method of claim 1, further comprising the step
2 of:
3 before the using step, performing the single common
4 calibration using a particular one medium, of all the
5 plural media, which has substantially greatest contrast
6 between darkest full inking and unprinted area.

- 1 5. The method of claim 4, wherein the performing step
2 comprises the substeps of:
3 providing a standard test pattern on the particular
4 one medium;
5 employing a colorimeter to find perceptual-space re-
6 flectances of the test pattern;
7 operating the onboard optical sensor over the stan-
8 dard test pattern to obtain reflectance readings of the
9 test pattern; and
10 tabulating the perceptual-space reflectances of the
11 test pattern as a function of the onboard-sensor reflec-
12 tance readings.

1 6. The method of claim 1, further comprising the step
2 of:
3 before the using step, performing the single common
4 calibration using a particular one medium; and wherein the
5 performing step comprises the substeps of:
6 providing a standard test pattern on the one medium;
7 employing a colorimeter to find perceptual-space re-
8 flectances of the test pattern;
9 operating the onboard optical sensor over the stan-
10 dard test pattern to obtain reflectance readings of the
11 test pattern; and
12 tabulating the perceptual-space reflectances of the
13 test pattern as a function of the onboard-sensor reflec-
14 tance readings.

1 7. The method of claim 6, wherein:
2 the providing step comprises printing a ramp with
3 said plural colorants.

1 8. The method of claim 7, wherein:
2 the ramp-printing comprises printing with exclusively
3 said plural colorants taken singly.

1 9. The method of claim 6, for a sensor that incorporates
2 at least one illuminator; and wherein:
3 to stabilize illumination in the sensor, the operat-
4 ing substep comprises operating the at least one illumina-
5 tor continuously before and during measurement of the
6 ramps.

1 10. The method of claim 6, wherein the operating step
2 comprises:
3 operating a plurality of representative onboard opti-
4 cal sensors in a plurality of systems; and
5 obtaining a statistical measure of results for the
6 plurality of sensors and systems, to use as said reflec-
7 tance readings for calibration of like onboard sensors
8 generally throughout a product line of the systems.

1 11. The method of claim 6, wherein the operating step
2 comprises:
3 operating a particular onboard optical sensor plural
4 times in a single system, as part of factory processing of
5 that system; and
6 obtaining a statistical measure of results for the
7 plurality of operating times, to use as said reflectance
8 readings for calibration of the particular onboard optical
9 sensors in the single system.

1 12. The method of claim 6, wherein the operating step
2 comprises:
3 automatically operating the onboard optical sensor in
4 facilities of an end-user of the system, as part of rou-
5 tine maintenance of that system; and
6 automatically using results obtained in the end-user
7 facilities as said reflectance readings for calibration of
8 the end-user's system.

1 13. The method of claim 6, wherein the operating step
2 comprises:
3 operating a plurality of representative onboard
4 optical sensors in a plurality of systems; and
5 obtaining a statistical measure of results for the
6 plurality of sensors and systems, to use as said reflectance
7 readings.

1 14. The method of claim 1, wherein:
2 the referring step comprises referring to a single
3 sensor calibration prepared using a graphics program,
4 without optical measurements, from mathematical relationships
5 among perceptual color-space parameters and tristimulus
6 functions, for ideal inks.

1 15. The method of claim 1, wherein:
2 the using step provides CIELAB-space linearity in b^*
3 for yellow, and in L^* for other colorants.

1 16. The method of claim 1, wherein the using step comprises
2 the substeps of:
3 with each of the plural colorants respectively,
4 printing a ramp of tonal patches at nominally specified
5 tonal levels;
6 operating the calibrated onboard sensor to colorimetrically
7 measure the ramps to determine actual tonal
8 levels; and
9 for each of the plural colorants respectively, determining
10 corrections for subsequent application at each nominally
11 specified tonal level to linearize actually printed
12 tonal levels.

1 17. The method of claim 16, wherein:
2 the operating step comprises measuring an unprinted
3 area of said any one medium, of the plural media, as a
4 reference white point for the linearizing.

1 18. The method of claim 16, wherein:
2 the ramp-printing substep comprises printing each respective
3 ramp with negligible hue-angle variation along
4 the ramp.

1 19. The method of claim 16, for a sensor that incorporates
2 at least one illuminator; and wherein:
3 to stabilize illumination in the sensor, the operating
4 substep comprises operating the at least one illuminator
5 continuously before and during measurement of the
6 ramps.

1 20. The method of claim 1, wherein:
2 said single calibration comprises plural subcalibra-
3 tions for plural ink types respectively.

1 21. The method of claim 20, wherein:
2 said plural ink types respectively comprise pigment
3 inks and dye inks.

1 22. An automatic method of linearizing and then using a
2 color printing system, based upon measurements made with
3 an optical sensor that is onboard the system, to form a
4 color image on any one of plural printing media; said
5 method comprising the steps of:
6 referring to a single calibration, used in common for
7 substantially all the plural media, of the sensor; said
8 single calibration being with respect to exclusively a
9 single one of the plural media;
10 using the sensor, as calibrated by the single common
11 calibration, to colorimetrically linearize the system for
12 printing with each of plural colorants on any one medium,
13 of the plural media; and
14 thereafter using the system without further sensor
15 calibration to form a properly colorimetrically linearized
16 image on any different one medium, of the plural media.

1 23. The method of claim 22, wherein:
2 of all the plural media, said single one has greatest
3 contrast between darkest full inking and unprinted area.

1 24. The method of claim 22, further comprising the step
2 of:
3 before the using step, performing a dynamic-range
4 adjustment.

1 25. The method of claim 22, for a sensor that incorpo-
2 rates at least one illuminator; and wherein:
3 to stabilize illumination in the sensor, the using
4 step comprises operating the at least one illuminator con-
5 tinuously before and during measurement of the ramps.

1 26. A printer for forming images on plural printing me-
2 dia; said printer comprising:
3 an optical sensor that is onboard the system;
4 first processor portions for performing a first pro-
5 gram that operates the printer and sensor to develop a
6 single calibration of the sensor with respect to exclu-
7 sively a single one of the plural media, but for use in
8 common with substantially all the plural media;
9 second processor portions for performing a second
10 program that operates the printer, and the sensor as cali-
11 brated by the single common calibration, to colorimetri-
12 cally linearize the system for printing with each of plu-
13 ral colorants on any one medium, of the plural media; and
14 a memory for thereafter maintaining linearization
15 data, for the printer as thus linearized, for printing on
16 said any one medium, of the plural media.

1 27. An automatic method of calibrating an optical sensor
2 and using the sensor to linearize a color printing system
3 that forms images on plural printing media; said method
4 comprising the steps of:

5 deriving a single sensor calibration from ideal prop-
6 erties of color inks, without making any optical measure-
7 ment using the sensor;

8 referring to the derived single calibration, used in
9 common for substantially all the plural media;

10 using the sensor as calibrated by the single common
11 calibration to colorimetrically linearize the system for
12 printing with each of plural colorants on any one medium,
13 of the plural media; and

14 thereafter maintaining the system as thus linearized
15 for printing on said one medium.